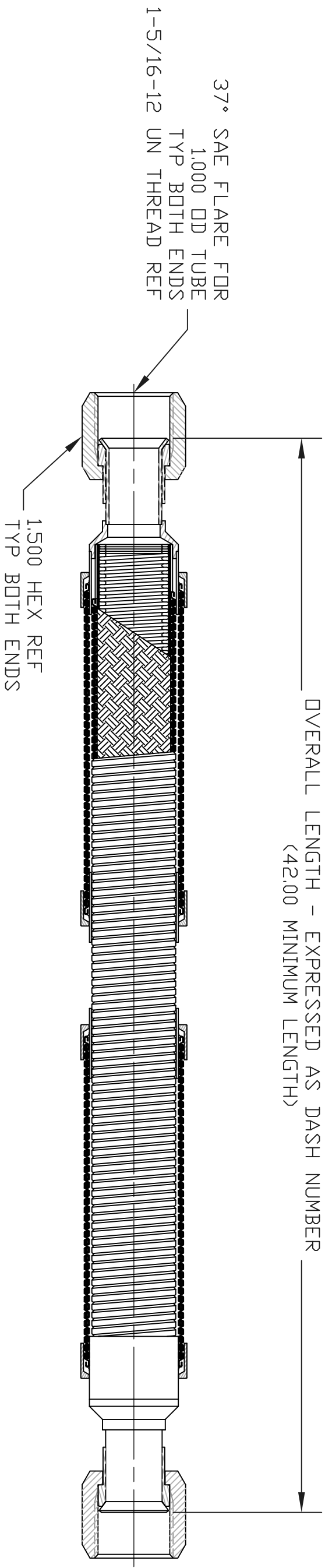


NOTICE

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REVISIONS

LTR	DESCRIPTION	DATE	APPROVAL



PART NUMBER SYSTEM:
ORDER PART NUMBER = 14340 - XXX

SPECIFY OVERALL LENGTH WITH DASH _____
NUMBER IN WHOLE INCHES, (NOTE, 42.00 MIN LENGTH)
EXAMPLE: -060 = A 60 INCH LONG HOSE

GENERAL NOTES:

- CLEAN FOR OXYGEN SERVICE PER CGA G-4.1 AND PACKAGE IN A SEALED POLY BAG.
- IDENTIFY HOSE AS FOLLOWS:
MACRO TECH, KIRKLAND, WA
P/N 14340-XXX (SEE DASH NO.)
ASSY DATE CODE
- OPERATING SPECIFICATIONS:
TEMPERATURE: -350° TD + 350° F
MAX. WORKING PRESSURE: 450 PSIG INTERNAL
BEND RADIUS: STATIC = 2.00 , DYNAMIC = 8.00
- MATERIALS USED IN CONSTRUCTION: 304 AND/OR 316 CRES, WELDED
- PRESSURE TEST EACH ASSEMBLY AS FOLLOWS:
HYDROSTATIC, INTERNAL TD 675 PSIG, ND VISIBLE SIGNS OF LEAKAGE IN 1 MINUTE

QUANTITY REQ'D	BSC	FSCM NO.	PART NUMBER	PART DESCRIPTION	MATERIAL / FINISH SPECIFICATION	ITEM
-2	-1					
<p>* UNLESS OTHERWISE SPECIFIED *</p> <p>ALL DIMENSIONS ARE IN INCHES AND ARE TO BE MET BEFORE PLATING</p> <p>TOLERANCES ARE: DECIMALS ANGULAR</p> <p>.XX = ± .030 .XXX = ± .010 ± .5°</p> <p>BREAK SHARP EDGES .005-.010 & REMOVE BURRS</p> <p>MACHINED FILLETS TO BE .010-.030 RADIUS</p> <p>CONC. = .005 TIR SQUARENESS = .005 PER INCH</p> <p>GENERAL FINISH TO BE 100 RMS PER ASA B46.1</p>						
DRILLED HOLE TOL.		CONTRACT NO.				
.013 TO .125 = +.004 - .001	CUSTOMER SPEC					
.125 TO .250 = +.005 - .001	CUSTOMER					
.250 TO .500 = +.006 - .001	DESIGN ACTIVITY					
.500 TO .750 = +.008 - .001	CHECKED BY					
.750 TO 1.00 = +.010 - .001	ENGR					
1.00 TO 1.50 = +.012 - .001	DRAWN BY					
NEXT ASSY PART NO.	DATE					
QUAN	DATE					
MATERIAL / SPEC						
ALL STAINLESS CONST.						
HEAT TREAT / SPEC						
NONE						
FINISH / SPEC						
NONE						
TITLE						
HOSE ASSY, REINFORCED ENDS, LNG DELIVERY						
<p>Macro Technologies LLC</p> <p>12530 - 135th Ave N.E. * Kirkland, WA * 98034</p>						
SIZE		CAGE CODE		DRAWING NO.		REV
B		62529		S-14340 & DASH		
SCALE		AQL LEVEL		SHEET		OF
NONE				1		1